

# **Fosroc Proofex SBS**

# Modified Elastomeric Bitumen Based Waterproofing Membrane







## **SBS Torch applied waterproofing membranes**

#### Uses

To provide waterproofing and damp-proof membranes for

- Concrete roof and floor slabs
- Basement tankings
- Car park deck slabs
- Bridge deck
- Tunnels and subways

#### **Advantages**

- Double later reinforcement gives excellent resistance to puncture and tear resistance
- Easily torch applied
- Heavy duty
- Readily formed to contours
- High Tensile, tear resistance

### **Description**

Proofex Torchon SBS 4.5mm sand top are quality torch applied SBS based membranes manufactured from premium grade heavily modified bitumen, reinforced with a core of non-woven polyester fabric weighing 160g/m2 rot-proof and is malleable

The core gives the membrane its excellent mechanical properties, allows for good elongation and affords high resistance to piercing.

Proofex Torchon SBS 4.5mm sand top membranes are ideal for use in a wide range of waterproofing applications such as deep and heavy- foundations, basements, tunnels, roofs, carpark decks and other civil works. The chemical resistance of Proofex SBS Torchon 4.5mm makes it particularly suitable for tanking applications in areas where aggressive ground water conditions prevail

# **Specification**

The waterproofing membrane shall be a high performance SBS based torch applied 4.5mm thick sand membrane, manufactured from high quality polymer - modified bituminous compounds and reinforced with non woven polyester fabric, weighing 160g/ m².

# **Technical support**

Fosroc offers a comprehensive technical support service to specifiers, end users and contractors. It is also able to offer on-site technical assistance, an AutoCAD facility and dedicated specification assistance in locations all over the world.

# **Properties**

Membrane thickness (+/- 5%)	:	4.5mm
(UEAtc M.O.A.T30)		
Nominal weight ((+/- 10%)	:	5.60 kg/m <sup>2</sup>
(UEAtc. M.O.A.T.30)		
Reinforcement base (Polyester)	:	160 g/m <sup>2</sup>
rot proof (UEAtc. M.O.A.T.30)		
Tensile strength		
Longitudinal (ASTM D 638)	:	1000 N/5cm
Transverse (ASTM D 638)	:	600 N/5cm
Elongation of membrane		
Longitudinal (ASTM D 638)	:	40%
Transverse (ASTM D 638)	:	42%
Tear resistance		
Longitudinal (ASTM D 5147)	:	400 N/5cm
Transverse (ASTM D 5147)	:	410 N/5cm
Softening point	:	115°C
Penetration at 25°C	:	20 dmm
(ASTM D-5)		
Cold Flexibility (-18°C to -25°C)	:	No Cracks Observed
(ASTM D 836)		
Heat Resistance at 100°C	:	No Flow
(UEAtc. M.O.A.T.30)		
Resistance to Water Pressure	:	No Leakage
(DIN 52123)		
Puncture resistance	:	900 N
(ASTM D 4833/ 5494)		

# Instructions for use

## **Surface preparation**

Concrete surfaces should be float finished and free from cavities and projecting nibs. All surfaces shall be dry and free from frost, surface laitence and contamination.

# **Priming**

Proofex Torchseal Primer must be applied to the substrate and allowed to dry until it is tack free, prior to the application of the membrane. All surfaces must be re-primed if left for more than 24 hours prior to the application of SNI membranes

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## **Application**

The membrane is unrolled and placed in the correct position where it is to be torched on later. During each stage, each roll must overlap the next layer by atleast 10cm. The membrane is rolled back without changing the orientation. The rolled membrane is slowly unrolled again, while it's surface is lightly heated, transversally, by means of a propane gas torch, thus causing surface melting and subsequent adhesion to the surface. End joints should be made with a minimum of 15cm overlap.

## **Application tools and equipment**

The tools and equipment required to apply Proofex SBS Torchon 4.5mm sand top membrane include a propane gas torch with related gas cylinder, a knife for cutting the membrane to size and a trowel with a rounded tip. Protective gloves and goggles are necessary when using the gas torch.

## **Estimating**

### Supply

Proofex SBS Torchon 4.5mm : 10 m long x 1m wide roll
Proofex Primer : 20 and 200 litre drums

#### Coverage

 $Proofex \ Primer \qquad \qquad : \qquad 0.2 \text{ - } 0.4 \text{ lt/m}^2$ 

#### **Storage**

All products have a shelf life of 12 months if stored in a cool, dry store, away from sources of heat, in the original unopened packing. It should be stored horizontally, not more than one pallet high.

#### **Precautions**

#### **Health and safety**

If Proofex Primer is swallowed, do not induce vomiting - drink a glass of water. If contact with eyes occurs, flood with copious amounts of clean water for at least 15 minutes and seek medical advice. If on the skin, remove any contaminated clothing and wash skin thoroughly.

For further information, please consult Material Safety Data Sheets for the above products.

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FRANKLIN FLOOR TECH
OFFICE ADDRESS ADDRESS:

HOUSE# 553, SHAHINBAG, TEJGAON, DHAKA 1215, BANGLADESH.

PHONE: 01715-289292 E-MAIL:CHASHIMASUM@GMAIL.COM,

WEBSITE: WWW.FRANKLIN.COM.BD