

## Fast setting, polyurea elastomeric waterproof coating and seam seal.

Fosroc Polyurea WCS is a cartridge-packed, 100% solids, flexible, two-component, rapid curing Polyurea system available in two grades.

Standard grade is low pressure spray or pour-applied, designed as a waterproofing and protective coating for small areas including repair work. It combines the advantages of seamless coating with long life cycle and high durability.

Gun Grade is a thixotropic version, designed as an excellent seam seal for the Fosroc Proofex Engage waterproofing system.

Fosroc Polyurea WCS grades consist of the two components in a pre-packaged twin cartridge system. The system offers excellent overall physical properties.

See Fosroc Polyurea Method Statement for spray application protocol and further details

### Uses

Standard grade offers an anti-corrosion, waterproof and protective coating for small areas and repairs of polyurea coatings, on concrete and steel surfaces.

Gun Grade offers an excellent seam seal for the Fosroc Proofex Engage waterproofing system.

Polyurea WCS: standard product has a low viscosity and is suitable for spray application; it can also be poured into deck cracks.

Polyurea WCS Gun Grade: is thixotropic and applied by gun, especially suitable for seam seals of Fosroc Proofex Engage waterproofing system.

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### Typical applications include :

- Below ground waterproofing seam sealing
- Pipe coatings
- Bridge/ Bridge deck waterproofing
- Tank coating
- Waste water tank lining
- Marine environment
- Roof waterproofing
- Truck bed lining
- Theme parks & decorative designs

- Aquarium lining
- Stadia
- Landscape & water containment
- Secondary containment
- Airports
- Refineries
- Green roofs
- Tunnel lining
- Swimming pools

### Advantages

- Environment friendly – 100% solids
- Spray applied at low pressure – no need for specialist polyurea hot spray apparatus \*
- Can be pour/gun applied with manual equipment \*
- Available in a Gun Grade version
- Excellent chemical resistance, thermal stability and UV resistance \*\*
- Very fast turn-around time. The coated substrate/ repair/ seam seal can be put into service within an hour
- Seamless and monolithic, including field joints
- Significantly enhances the durability of reinforced concrete
- Colour stable when coated with Nitoproof UVR Topcoat \*\*\*
- Can be applied at ambient temperatures from +5°C to +70°C \*\*\*\*

\* see Application Equipment

\*\* see Chemical Resistance and Colour sections

\*\*\* see Nitoproof UVR Topcoat Data Sheet

\*\*\*\* see Limitations. For applications below +5°C, consult Fosroc for specific advice

## Properties

Typical Physical properties @ 23°C

Solids by Volume : 100%

Density at 25°C, sprayed film : 1.0 g/ml

Tensile Strength ASTM D-412 : > 9 MPa

Tear Resistance ASTM D624C : > 30 N/mm

Elongation ASTM D412 : > 600%

Shore -D ASTM D2240 : 40

Impact resistance ASTM D2794 : > 17 N.m

Moisture vapour transmission rate : < 20 g/m<sup>2</sup>/day

Abrasion (1kg, CS 17 wheels) : < 30 mg/1000 cycles  
ASTM D4060

Chemical Resistance : Resistance to motor oil, brake fluid, dilute citric and hydrochloric acids, dilute sodium hydroxide. Discolouration may occur, wash down immediately to avoid effects. Contact Fosroc for further advice.

## Clarification of property values

The typical physical properties given above are derived from controlled laboratory testing of Fosroc Polyurea WCS, spray or gun-applied in accordance with the Fosroc Polyurea Method Statement.

Results derived from testing field-applied samples may vary dependent on several factors, including the type and condition of equipment utilised, working pressures, application temperatures and weather conditions, film thickness, age of sample tested

## Processing parameters for Polyurea WCS application

Recommended product Temperature : + 25°C to +40°C

Volume ratio : 1:1

Air Pressure for spray : 8-10 bar

Gel Time : 1- 2 mnts

Walkable : 15-20 mnts

Trafficable (light duty) : 1 - 2 hours

Fully Serviceable : 24 hours

Refer to Application section below and Fosroc Polyurea Method statement for further detail.

Processing parameters for Polyurea WCS Gun Grade application

Recommended product

Temperature : +5°C to 40°C

Gel time : 1 to 2 minutes

Serviceable : 10 - 20 minutes

## Concrete

Dry abrasive blasting, wet abrasive blasting, vacuum-assisted abrasive blasting, and centrifugal shot blasting, as described in ASTM D4259, may be used to remove contaminants, laitance, and weak concrete, to expose blow holes, and to produce a sound concrete surface with adequate profile and surface porosity. All blow holes and minor surface imperfections shall be filled with recommended filler prior to application of Primer

## Bare Steel

All welding seams must have a surface finish which ensures that the quality of the paint system will be maintained in all respects. Holes in welding seams, undercuts, cracks, etc. must be avoided. If found, they must be remedied by welding and/or grinding. All weld spatters must be removed. All sharp edges must be removed or rounded off in such a way that the specified film thickness can be built-up on all surfaces. The radius of the rounding must be minimum 2 mm.

The steel must be of first class quality and must not have been allowed to rust more than corresponding to grade B of ISO 8501-1:2007. Any laminations must be removed.

Blast cleaning to Sa 2½. (ISO 8501-1:2007). Roughness: using abrasives suitable to achieve a coarse surface of Grade Medium G (50-85µm, Ry5) (ISO 8503-2).

## Repair work on Fosroc Polyurea

Remove the old coating immediately around the failed area using a sharp tool. All cracks shall be chased to a 5mm x 5mm groove and filled using Fosroc Nitomortar FC/ FCB. The failed

area, if due to excessive substrate movement/cracking, should normally be debonded with a continuous strip of Proofex Total Tape prior to Fosroc Polyurea WCS application.

The old polyurea surface should be surface wiped with Fosroc Nitoprime 150 and allowed to completely dry prior to Polyurea WCS application. Polyurea WCS should then be applied to the repair area, with a minimum 100 mm overlap to the old coating.

## Priming

Following correct preparation, the substrate must be primed. For sound, dry concrete and at ambient/substrate temperatures of  $\geq 10^{\circ}\text{C}$ , prime using Fosroc Nitoprime 31. If this condition or concrete substrate condition is not met (see Limitations), then Fosroc Primer 195 must be used. For steel surfaces use Primer 195, for other surfaces consult Fosroc for advice.

For concrete, suggested application rate is 250ml per  $\text{m}^2$ ; For steel substrates, a suggested rate of 150ml per  $\text{m}^2$ . A broadcast of fine re-dried sand is recommended for optimum adhesion properties.

The primer shall be allowed to become touch-dry prior to application of Fosroc Polyurea WCS. Polyurea WCS Gun Grade application as a seam seal for Proofex Engage does not require a primer as adhesion is obtained by physical interaction with the mesh.

Refer to Fosroc Polyurea Method Statement for full priming details

## Application Equipment

Spray Application – standard grade product.

Fosroc Polyurea WCS pneumatic gun with spray static mixer.

Pour Application – standard grade product.

Fosroc Polyurea WCS manual gun or Fosroc Polyurea pneumatic gun with pour static mixer.

Gun Application – gun grade product.

Fosroc Polyurea WCS manual gun or Fosroc Polyurea WCS pneumatic gun with large diameter pour static mixer.

Note: 1500ml pack sizes must be applied via pneumatic gun and are not suitable for spraying.

## Application

The client/main contractor must be satisfied that the applicator has suitable equipment and expertise, and will follow the procedures detailed in this datasheet and in the Fosroc Polyurea Method Statement.

Do not dilute Fosroc Polyurea WCS, Fosroc Nitoprime 31 or Fosroc Primer 195 under any circumstances.

Prior to using Polyurea WCS grades, thoroughly mix the product by shaking the twin cartridge vigorously until a homogenous mixture and colour is obtained.

## Specification

Where mentioned in the contract drawings, the protective and waterproofing coating shall be Fosroc Polyurea WPE, a 100% solids, flexible, two component, rapid curing Polyurea system providing high corrosion resistance, abrasion and thermal shock resistance

## Spray Application

For efficient spray application of Polyurea WCS, product should be applied at a temperature in the range  $25\text{--}40^{\circ}\text{C}$ . Warming may be necessary to achieve spray application if the product has been stored at  $< 25^{\circ}\text{C}$ .

Place the 600ml cartridge in the pneumatic gun and attach pressure pipes from the air compressor. Recommended pressure for spray application is 8 – 10 bar.

Normal recommended minimum applied thickness of Fosroc Polyurea WCS is 1.0 mm, using cross-hatch spray pattern.

Applied Polyurea WCS can be walked on carefully after approximately 20 mins; is light duty traffic cable (e.g. light foot traffic) after approximately 1 - 2 hours, and fully serviceable after 24 hours.

For temperatures below  $+50^{\circ}\text{C}$ , longer cure times must be anticipated – contact Fosroc for further advice.

For field/day joints and for applications  $> 12$  hours after the previous polyurea coating application, a Nitoprime 150 wipe is required, and allowed to dry prior to fresh polyurea application.

For work on vertical surfaces, recommended maximum applied thickness per coat is 1.0mm to avoid sagging. If a thicker film is required on vertical, allow to cure for 2 hours then apply a further coat as required.

Applied Polyurea WCS can be walked on carefully after approximately 20 mins; is light duty traffic cable (e.g. light foot traffic) after approximately 1 - 2 hours, and fully serviceable after 24 hours.

## Pour Application

Fosroc Polyurea WCS standard grade can be pour applied using 600ml or 1500ml cartridges with the appropriate size of pneumatic gun or with a manual gun for 600ml cartridges only, fitted with pour static mixer, then tooled quickly as appropriate with a flat-bladed scraper.

## Gun Grade Application

Fosroc Polyurea WCS Gun Grade is applied using 600ml or 1500ml cartridges with the appropriate size of pneumatic gun or with a manual gun for 600ml cartridges only, fitted with large diameter pour static mixer, then tooled quickly as appropriate with a flat-bladed scraper or small pieces of Proofex Engage.

## Colour Stable Topcoat

If colour stability is required, a minimum 0.2mm film of Fosroc Nitoproof UVR Topcoat of the appropriate colour should be applied.

Nitoproof UVR Topcoat should be applied to clean, dry Polyurea WCS surface within 48 hours of application. If >48 hours has elapsed since Polyurea WCS application, polyurea surface should be reactivated using a Fosroc Nitoprime 150 wipe and allowed to dry prior to application of Nitoproof UVR Topcoat.

Refer to Fosroc Nitoproof UVR Topcoat product data sheet and Fosroc Polyurea Method Statement.

## Project Log

A Project Log should be maintained for each site spray application. For details of Project Log requirements refer to the Fosroc Polyurea Method Statement

## Estimating

### Supply:

#### Fosroc Polyurea WPS

Twin cartridges, 1:1 vol. : boxes of 6 x 600 ml  
(twin 300ml cartridges)  
: boxes of 2 x 1500 ml  
(twin 750ml cartridges)

Manual Gun 600ml : packs of 1

Pneumatic Gun 600ml : packs of 1

Pneumatic Gun 1500ml : packs of 1

Spray static mixer : packs of 10

Pour static mixer : packs of 10

#### Fosroc Polyurea WCS Gun Grade

Twin cartridges, 1:1 vol. : boxes of 6 x 600 ml  
(twin 300ml cartridges)  
: boxes of 2 x 1500 ml  
(twin 750ml cartridges)

Manual Gun 600ml : packs of 1

Pneumatic Gun 600ml : packs of 1

Pneumatic Gun 1500ml : packs of 1

Large diameter pour static : Packs of 10  
static mixer

#### Fosroc Nitoprime 31

Metal containers : check with Fosroc office

#### Fosroc Primer 195

Metal, plastic containers : 0.8 kg, 20 kg packs

#### Fosroc Nitoprime 150

Plastic containers : 1 litre packs

#### Fosroc Nitoproof UVR Topcoat

Plastic containers : 5 kg, 10 kg packs

#### Coverage :

Fosroc Nitoprime 31/  
Fosroc Primer 195 : see Priming section and  
refer to Fosroc Polyurea  
Method Statement

Fosroc Polyurea WCS : 0.6 m<sup>2</sup> per 600ml pack  
1.5 m<sup>2</sup> per 1500ml pack  
(1mm film)  
0.3 m<sup>2</sup> per 600ml pack  
0.75 m<sup>2</sup> per 1500ml pack  
(2mm film)

Fosroc polyurea WCS : ca 4m per 600ml pack  
Gun Grade \* : ca 10m per 1500ml pack

Fosroc Nitoproof UVR : 16m<sup>2</sup> per 5kg pack  
Topcoat \*\* (0.2mm film)  
32m<sup>2</sup> per 10kg pack  
(0.2mm film)

\* When used as a seam seal for Proofex Engage

\*\* Nitoproof UVR Topcoat should be applied as a minimum 0.2mm film, to achieve 100% opacity.

## Storage

Fosroc Polyurea WCS has a shelf life of 12 months if kept in a dry, air conditioned store between +5°C and +30°C in the original unopened containers. Any changes in colour have no negative effect on reactivity and physical properties of the coating.

## Limitations

Do not proceed with application if atmospheric relative humidity is >90% or if the surface temperature is <3°C above the dew point.

For a bonded polyurea coating application, concrete substrate must have achieved at least 75% of its design strength. Concrete relative humidity must be ≤75%. Do not proceed with application if the substrate temperature or the ambient temperature is, or is anticipated to be, <+5°C during the application.

For work in exposed areas, do not proceed with application if precipitation is imminent.

For spray applications, the product is recommended to be within the optimum temperature range of +25 to +40°C. This may require the product to be warmed prior to spray application.

If in doubt, contact Fosroc for advice.

It should be noted that Fosroc Polyurea WCS is an aromatic polyurea; therefore, as with all aromatics, over a period of time significant colour change will occur if exposed to UV rays. This will not cause any negative effect on the physical properties of the product. If colour stability is required, apply Nitoproof UVR Topcoat, see Colour Stable Topcoat.

## Safety handling

Avoid contact with eyes and skin. Wear suitable protective clothing, gloves and eye/face protection at all times. Ensure adequate ventilation and avoid inhalation of vapour and aerosol. Use supplied air hood.

Fosroc Polyurea WCS, Fosroc Nitoprime 31, Fosroc Primer 195 and Fosroc Nitoproof UVR Topcoat may cause sensitisation.

In case of eye contact, first aid must be administered immediately. The eyes should be held open while flushing with a continuous low pressure stream of water for at least 15 minutes. Seek medical advice immediately. If swallowed, seek medical attention immediately - do not induce vomiting. The use of barrier creams provides additional skin protection.

Refer to product safety data sheets for detailed information.

## Disposal Considerations

Cured Fosroc Polyurea WCS, cured Fosroc Nitoprime 31, cured Fosroc Primer 195 and cured Nitoproof UVR Topcoat can be disposed of without restriction. Uncured Fosroc Polyurea WCS should be disposed of according to local environmental laws and ordinances.

“Drip free” containers should be disposed of according to local environmental laws and ordinances.

Refer to safety data sheets for all relevant information on Fosroc Polyurea WCS, Fosroc Nitoprime 31, Fosroc Primer 195, Fosroc Nitoprime 150 and Fosroc Nitoproof UVR Topcoat.

## Technical support

Fosroc offers a comprehensive technical support service to specifiers, end users and contractors. Fosroc is also able to offer on-site technical assistance, an AutoCAD facility and dedicated specification assistance in locations all over the world.

## Information

Fosroc manufactures a wide range of complementary products which include:

- waterproofing membranes & waterstops
- joint sealants & filler boards
- cementitious & epoxy grouts
- specialised flooring products

Fosroc additionally offers a comprehensive package of products specifically designed for the repair and refurbishment of damaged concrete. Fosroc's „Systematic Approach“ to concrete repair features the following:

- hand-placed repair mortars
- spray-grade repair mortars
- fluid micro-concretes
- chemically resistant epoxy mortars
- anti-carbonation/ anti-chloride protective coatings
- chemical and abrasion resistant coatings

For further information on any of the above, please consult your local Fosroc office.

# Fosroc® Polyurea WCS

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